



22455 Everton Ave. N., Forest Lake, MN 55025
763-535-4334

Mold Sampling Options

Description	CMD Deliverables
Level 1 - Tool Function Testing	This is a mold trial to primarily test tool function. Process engineer will set-up mold and use an existing process to verify that the mold is functional.
Level 2 - T1 Mold Trial	Tool function verification with initial process development
Level 3 - T1 Mold Trial with Process Development	This will serve as a Site Acceptance Test (SAT) new molds, where our customer is requiring mold to be tested and a basic process be developed prior to customer's approval to ship
Level 4 - T1 with Rigorous Mold Trial and Capability Study	This will include SAT and a rigorous trial with OQ capability study. A process window study to establish a low and high setting, followed with capability analysis at the process limits is required.
Level 5 - Customer Specific	Any customer specified sampling bundle that does not fit Level's 1, 2, 3 & 4